

# The Next Generation of Battery Technology

# 12 V 420 Ah Lithium Iron Phosphate (LiFePO4) Li-ion Battery

## **PN: Li-420**

### **Features**

- ◆ Drop-in compatible for lead acid battery, maintenance free
- ◆ 200 A discharge; charges in 2.25 hours
- ◆ Safe: Lithium Iron Phosphate cells, no hazardous gases
- ◆ Thousands of cycles, to 100% DOD, under normal conditions
- Built-in protector BMS with cell balancing: over-charge, overdischarge, over-current and over-temperature
- Wide temperature range:-20 °C− 60 °C
- Five-year limited warranty
- Some battery components may be recycled or repurposed

### **Applications**

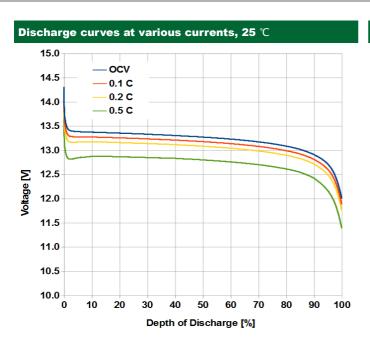
- ♦ UPS
- Mobility
- ◆ Electric Vehicle, E-bike, E-Rickshaw etc.
- ◆ Lighting
- Leisure and Marine

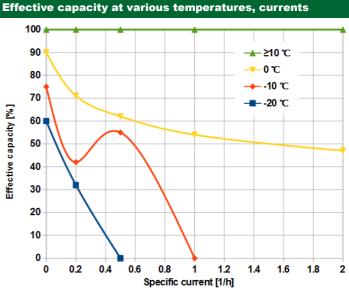


| Product spe          | cifications           |   | Min             | Nom     | Max  |           |
|----------------------|-----------------------|---|-----------------|---------|------|-----------|
| Electrical           | Voltage               | Open circuit, 2 hour relaxation                                   | 12              | 13.3    | 14.4 | V         |
|                      | Capacity              | 1/20 C  |                 | 420     |      | Ah        |
|                      | Energy                | 1/20 C  |                 | 5.54    |      | kWh       |
|                      | Internal resistance   | 25 ℃  |                 | 2.25    |      | mΩ        |
|                      | Cycle life            | 0.5C charging/discharging,25 °C, to 90% of nominal capacity       |                 | 2000    |      | Cycles    |
|                      | Self discharge        | 25 ℃  |                 |         | 3.5  | % / month |
| Mechanical           | Dimension LWH         |   | 310 x 272 x 282 |         |      | mm        |
|                      | Connection            |   |                 | M8 Stud |      | -         |
|                      | Mass                  |   |                 | 42      |      | Kg        |
|                      | Ingress protection    | Powder-coated steel enclosure                                     | IP55            |         |      | -         |
| Operating conditions |                       |   | Min             | Nom     | Max  |           |
| CCCV<br>charging     | Constant current      | CC stage ("bulk")   |                 |         | 200  | А         |
|                      | Peak current          | 10 s max  |                 |         | 210  | Α         |
|                      | Constant voltage (CV) | CV stage ( "absorption"), until current drops below 5 A, 2 hr max | 13.7            | 13.8    | 14.4 | V         |
|                      | Float voltage         |   |                 | 13.4    | 13.5 | V         |
|                      | Temperature           | With heat pad   | -10             |         | 45   | °C        |
|                      |                       | Without heat pad  | 0               |         | 45   | °C        |
| Discharging          | Continuous current    |   |                 |         | 200  | Α         |
|                      | Peak current          | 10 s max  |                 |         | 210  | Α         |
|                      | Cut-off voltage       |   |                 | 11.2    |      | V         |
|                      | Temperature           |   | -20             |         | 75   | °C        |
| Environmental        | Humidity              |   | 35              |         | 75   | %         |

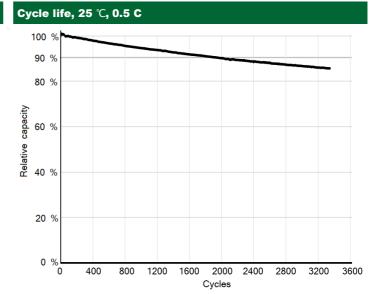
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#### CCCV charge curve, @ recommended settings, 25 °C 100 Voltage [V] SoC [%] 90 14 Specific current [1/100h] 80 14 Specific current [1/100h], SoC[%] 70 13 60 13 0.47 C 50 13 40 13 30 13 20 12 10 12 0.0 0.5 1.5 2.0 Time [h]



### **Battery care**

- Storage:
  - ◆ Bring to ~50 % charge, then store in a cool, dry place
  - Do not drop
- Charging:
  - ◆ A CV stage that lasts too long degrades the battery rapidly
  - Stand-by applications: exceeding {CV} V degrades the battery
  - Charging is disabled below freezing; warm the battery first
  - Maximize capacity by regularly charging to the specified voltage
- Discharging:
  - If no voltage, the battery is off; charge it to wake it up

### System design

 Though it may oriented in any direction, upright use is preferable Connect no more than 4 Batteries in Parallel.
Do Not Connect in Series.

Refer to user manual for complete information.

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| Performance specifications* |                       |  | Min  | Nom | Max     |       |
|-----------------------------|-----------------------|--|------|-----|---------|-------|
| Electrical                  | Energy storage        | 1-hour discharge, new                          | 4.47 |     |         | kWh   |
|                             |                       | 10-hour discharge, new                         | 5.58 |     |         | kWh   |
|                             |                       | Derating, 1 cycle per day                      |      |     | -0.0164 | %/day |
|                             |                       | Derating, 1 cycle every 2 days                 |      |     | -0.0123 | %/day |
|                             |                       | Derating, 1 cycle every week                   |      |     | -0.0094 | %/day |
|                             |                       | Derating, not cycled                           |      |     | -0.0082 | %/day |
|                             | Round-trip efficiency | 1-hour discharge, 2-hour charge, new           | 96.5 |     |         | %     |
|                             |                       | Derating, 1 cycle per day                      |      |     | -0.0055 | %/day |
|                             |                       | Derating, 1 cycle every 2 days                 |      |     | -0.0041 | %/day |
|                             |                       | Derating, 1 cycle every week                   |      |     | -0.0031 | %/day |
|                             |                       | Derating, not cycled                           |      |     | -0.0027 | %/day |
|                             | Self discharge        | Powered off, 100 % SoC to 0 % SoC, new         |      | 2.3 |         | years |
|                             |                       | Powered on, no load, 100 % SoC to 0 % SoC, new |      | 23  |         | days  |

## Relative energy, 25 $^{\circ}$ C, 100 $^{\circ}$ to 0 $^{\circ}$ cycles, $\leq$ 0.5 MW

